

HSS

| Drill dia. | Shank dia. | Overall length | Drill length |
|------------|------------|----------------|--------------|
| Dc | Ds | L | <i>ℓ</i> |

| Size Dc × θ × Ds | Code | Ds (mm) | L (mm) | <i>ℓ</i> (mm) | TYPE |
|------------------------|-----------|------------|-----------|------------------|------|
| 0.5 × 90° × 3.5 | CY0.5Q | 3.5 | 35 | 0.5 | 1 |
| 0.6 × 90° × 3.5 | CY0.6Q | 3.5 | 35 | 0.6 | 1 |
| 0.8 × 90° × 3.5 | CY0.8Q | 3.5 | 35 | 0.8 | 1 |
| 1 × 90° × 4 | CY1.0Q | 4 | 35 | 1 | 1 |
| 1.2 × 90° × 5 | CY1.2Q | 5 | 40 | 1.2 | 1 |
| 1.5 × 90° × 5 | CY1.5Q | 5 | 40 | 1.5 | 1 |
| 2 × 90° × 6 | CY2.0Q | 6 | 45 | 2 | 1 |
| 2.5 × 90° × 7.7 | CY2.5Q | 7.7 | 50 | 2.5 | 1 |
| 3 × 90° × 7.7 | CY3.0Q | 7.7 | 55 | 3 | 1 |
| 4 × 90° × 10 | CY4.0Q | 10 | 65 | 4.5 | 1 |
| 5 × 90° × 11 | CY5.0Q | 11 | 78 | 5.5 | 1 |
| 6 × 90° × 16 | CY6.0Q-16 | 16 | 90 | 6.5 | 1 |
| 6 × 90° × 18 | CY6.0Q | 18 | 90 | 6.5 | 1 |