

HSS

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

Size Dc × Ø × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE
2.5 × 60° × 8	C12.5	8	50	3.5	1
3 × 60° × 10	C13.0	10	55	4	1
4 × 60° × 12	C14.0	12	66	5	1
5 × 60° × 14	C15.0	14	78	6.5	1