

**HSS**

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

Size Dc × θ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE
0.3 × 60° × 3	CY0.3	3	35	0.3	1
0.4 × 60° × 3	CY0.4	3	35	0.4	1
0.5 × 60° × 3.5	CY0.5	3.5	35	0.5	2
0.6 × 60° × 3.5	CY0.6	3.5	35	0.6	2
0.7 × 60° × 3.5	CY0.7	3.5	35	0.7	2
0.8 × 60° × 3.5	CY0.8	3.5	35	0.8	2
0.9 × 60° × 4	CY0.9	4	35	0.9	2
1 × 60° × 4	CY1.0	4	35	1	2
1.2 × 60° × 5	CY1.2	5	40	1.2	2
1.5 × 60° × 5	CY1.5	5	40	1.5	2
2 × 60° × 6	CY2.0	6	45	2	2
2.5 × 60° × 7.7	CY2.5	7.7	50	2.5	2
3 × 60° × 7.7	CY3.0	7.7	55	3	2
3 × 60° × 8	CY3.0-8	8	55	3	2
4 × 60° × 10	CY4.0	10	65	4.5	2
5 × 60° × 11	CY5.0	11	78	5.5	2
6 × 60° × 16	CY6.0-16	16	90	6.5	2
6 × 60° × 18	CY6.0	18	90	6.5	2
1/8 × 60° × 7.7	CYU08	7.7	55	3	2