

HSS

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

Size Dc × θ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE
1 × 60° × 4	CDL1.0	4	100	1	1
1 × 60° × 4	CDM1.0	4	150	1	1
1.5 × 60° × 5	CDL1.5	5	100	1.5	1
1.5 × 60° × 5	CDM1.5	5	150	1.5	1
2 × 60° × 6	CDL2.0	6	100	2	1
2 × 60° × 6	CDM2.0	6	150	2	1
2.5 × 60° × 8	CDL2.5	8	100	2.5	1
2.5 × 60° × 8	CDM2.5	8	150	2.5	1
3 × 60° × 8	CDL3.0	8	100	3	1
3 × 60° × 8	CDM3.0	8	150	3	1
3 × 60° × 8	CDN3.0	8	200	3	1
4 × 60° × 10	CDL4.0	10	100	4.5	1
4 × 60° × 10	CDM4.0	10	150	4.5	1
4 × 60° × 10	CDN4.0	10	200	4.5	1
5 × 60° × 12	CDL5.0	12	100	5.5	1
5 × 60° × 12	CDM5.0	12	150	5.5	1
5 × 60° × 12	CDN5.0	12	200	5.5	1