

HSS

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

Size Dc × θ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE
1 × 90° × 4	CL1.0Z	4	100	1	1
1 × 90° × 4	CM1.0Z	4	150	1	1
1.5 × 90° × 5	CL1.5Z	5	100	1.5	1
1.5 × 90° × 5	CM1.5Z	5	150	1.5	1
2 × 90° × 6	CL2.0Z	6	100	2	1
2 × 90° × 6	CM2.0Z	6	150	2	1
2.5 × 90° × 8	CL2.5Z	8	100	2.5	1
2.5 × 90° × 8	CM2.5Z	8	150	2.5	1
3 × 90° × 8	CL3.0Z	8	100	3	1
3 × 90° × 8	CM3.0Z	8	150	3	1
4 × 90° × 10	CL4.0Z	10	100	4.5	1
4 × 90° × 10	CM4.0Z	10	150	4.5	1
5 × 90° × 12	CL5.0Z	12	100	5.5	1
5 × 90° × 12	CM5.0Z	12	150	5.5	1