

HSS

Drill dia.	Shank dia.	Maximum dia.	Overall length	Drill length
Dc	Ds	D ₁	L	ℓ

Size Dc × θ × Ds	Code	Ds (mm)	D ₁ (mm)	L (mm)	ℓ (mm)	TYPE
1 × 60° × 6	C21.0	6	2.5	45	1.5	1
1.5 × 60° × 8	C21.5	8	4	50	2	1
2 × 60° × 10	C22.0	10	5	55	3	1
2.5 × 60° × 12	C22.5	12	6.5	60	3.5	1
3 × 60° × 14	C23.0	14	8	65	4	1
4 × 60° × 18	C24.0	18	10	76	5	1
5 × 60° × 22	C25.0	22	12	88	6.5	1
6 × 60° × 25	C26.0	25	15	100	8	1