

Segment : 1C

| Size | Class | Code | Chamfer | L (mm) | ℓ (mm) | ℓn (mm) | ℓs (mm) | Ds (mm) | K (mm) | ℓk (mm) | No. of flutes | Type | Stock |
|--------------------|-------|-------------|---------|-----------|-----------|------------|------------|------------|-----------|------------|------------------|------|-------|
| For Metric Threads | | | | | | | | | | | | | |
| M3 × 0.5 | P1 | VSP3.0GL10 | 2.5P | 100 | 9 | 14 | 40 | 4 | 3.2 | 6 | 3 | 1 | ○ |
| M4 × 0.7 | P2 | VSP4.0IL10 | 2.5P | 100 | 11 | 17 | 40 | 5 | 4 | 7 | 3 | 1 | ○ |
| M5 × 0.8 | P2 | VSP5.0KL10 | 2.5P | 100 | 13 | 22 | 40 | 5.5 | 4.5 | 7 | 3 | 1 | ○ |
| M6 × 1 | P2 | VSP6.0ML10 | 2.5P | 100 | 15 | 26 | 40 | 6 | 4.5 | 7 | 3 | 1 | ○ |
| | | VSP6.0ML15 | | 150 | | | | | | | | | △ |
| M8 × 1.25 | P2 | VSP8.0NL10 | 2.5P | 100 | 19 | - | 50 | 6.2 | 5 | 8 | 3 | 2 | ○ |
| | | VSP8.0NL15 | | 150 | | | | | | | | | ○ |
| M10 × 1.5 | P2 | VSPQ0100L15 | 2.5P | 150 | 23 | - | 50 | 7 | 5.5 | 8 | 3 | 2 | ○ |
| M10 × 1.25 | P2 | VSPQ010NL15 | 2.5P | 150 | 23 | - | 50 | 7 | 5.5 | 8 | 3 | 2 | △ |
| M12 × 1.75 | P2 | VSPQ012PL15 | 2.5P | 150 | 26 | - | 50 | 8.5 | 6.5 | 9 | 3 | 2 | ○ |
| M12 × 1.5 | P2 | VSPQ0120L15 | 2.5P | 150 | 26 | - | 50 | 8.5 | 6.5 | 9 | 3 | 2 | △ |
| M12 × 1.25 | P2 | VSPQ012NL15 | 2.5P | 150 | 26 | - | 50 | 8.5 | 6.5 | 9 | 3 | 2 | △ |