



Segment : 1C

Overall length	Chamfer full thread	Thread length	Thread/lock length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
<b>M2 × 0.4</b>	P2	VSAPQ2.0E	2.5P	42	7.2	12	27	3	2.5	5	2	1	○
<b>M2.5 × 0.45</b>	P2	VSAPQ2.5F	2.5P	46	8.1	14	29	3	2.5	5	2	1	○
<b>M2.6 × 0.45</b>	P2	VSAPQ2.6F	2.5P	46	8.1	14	29	3	2.5	5	2	1	○
<b>M3 × 0.5</b>	P2	VSAPQ3.0G	2.5P	46	9	14	26	4	3.2	6	3	1	⊙
<b>M4 × 0.7</b>	P2	VSAPQ4.0I	2.5P	52	11	17	29	5	4	7	3	1	⊙
<b>M5 × 0.8</b>	P2	VSAPQ5.0K	2.5P	60	13	22	33	5.5	4.5	7	3	1	⊙
<b>M6 × 1</b>	P2	VSAPQ6.0M	2.5P	62	15	26	33	6	4.5	7	3	1	⊙
<b>M8 × 1.25</b>	P3	VSAPR8.0N	2.5P	70	19	-	36	6.2	5	8	3	2	⊙
<b>M8 × 1</b>	P3	VSAPR8.0M	2.5P	70	19	-	36	6.2	5	8	3	2	○
<b>M10 × 1.5</b>	P3	VSAPR010O	2.5P	75	23	-	38	7	5.5	8	4	2	⊙
<b>M10 × 1.25</b>	P3	VSAPR010N	2.5P	75	23	-	38	7	5.5	8	4	2	⊙
<b>M10 × 1</b>	P3	VSAPR010M	2.5P	75	23	-	38	7	5.5	8	4	2	○
<b>M12 × 1.75</b>	P3	VSAPR012P	2.5P	82	26	-	42	8.5	6.5	9	4	2	⊙
<b>M12 × 1.5</b>	P3	VSAPR012O	2.5P	82	26	-	42	8.5	6.5	9	4	2	⊙
<b>M12 × 1.25</b>	P3	VSAPR012N	2.5P	82	26	-	42	8.5	6.5	9	4	2	⊙