

Oversize

HSS

OX
Oxide

Segment : 1C

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
M2 × 0.4	P1	SNPP2.0EX											
	P2	SNPQ2.0EX	2.5P	42	7.2	12	27	3	2.5	5	2	1	△
	P3	SNPR2.0EX											
	P4	SNPS2.0EX											
M2.5 × 0.45	P1	SNPP2.5FX											
	P2	SNPQ2.5FX	2.5P	46	8.1	14	29	3	2.5	5	2	1	△
	P3	SNPR2.5FX											
	P4	SNPS2.5FX											
M2.6 × 0.45	P1	SNPP2.6FX											
	P2	SNPQ2.6FX	2.5P	46	8.1	14	29	3	2.5	5	2	1	△
	P3	SNPR2.6FX											
	P4	SNPS2.6FX											
M3 × 0.5	P1	SNPP3.0GX											⊙
	P2	SNPQ3.0GX	2.5P	46	9	14	26	4	3.2	6	3	1	△
	P3	SNPR3.0GX											
	P4	SNPS3.0GX											
M3.5 × 0.6	P1	SNPP3.5HX	2.5P	52	11	16	29	5	4	7	3	1	△
	P2	SNPQ4.0IX	2.5P	52	11	17	29	5	4	7	3	1	⊙
	P3	SNPR4.0IX											
	P4	SNPS4.0IX											
M5 × 0.8	P2	SNPQ5.0KX											⊙
	P3	SNPR5.0KX	2.5P	60	13	22	33	5.5	4.5	7	3	1	△
	P4	SNPS5.0KX											
M6 × 1	P2	SNPQ6.0MX											⊙
	P3	SNPR6.0MX	2.5P	62	15	26	33	6	4.5	7	3	1	△
	P4	SNPS6.0MX											