

Segment : 1C

HSS**Coating**

Overall length	Chamfer+ full thread	Thread length	Thread+Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
M14 × 2	P2	VSPQ014Q	2.5P	88	26	-	45	10.5	8	11	3	1	○
M16 × 2	P2	VSPQ016Q	2.5P	95	26	-	48	12.5	10	13	3	1	○
M20 × 2.5	P3	VSPR020R	2.5P	105	33	-	50	15	12	15	4	2	○