

Segment : 53

Size Dc × θ × Ds	Code	Ds (mm)	D ₁ (mm)	L (mm)	ℓ (mm)	No. of flutes	Type	Stock
4 × 90° × 4	CS4.0Q	4	0.6	50	-	1	1	△
6 × 90° × 6	CS6.0Q	6	1	50	-	1	1	○
8 × 90° × 8	CS8.0Q	8	1.3	50	-	1	1	○
10 × 90° × 8	CS010Q	8	1.6	46	5.5	1	2	○
15 × 90° × 10	CS015Q	10	3.2	56	7.5	1	2	○
20 × 90° × 10	CS020Q	10	4	60	10	1	2	○
25 × 90° × 10	CS025Q	10	7	65	11	1	2	○
30 × 90° × 12	CS030Q	12	9	70	12.5	1	2	○
35 × 90° × 12	CS035Q	12	11	75	15	1	2	○
40 × 90° × 12	CS040Q	12	12.5	80	17	1	2	○
45 × 90° × 12	CS045Q	12	14	85	18.5	1	2	○
50 × 90° × 12	CS050Q	12	16	90	20	1	2	○
60 × 90° × 16	CS060Q	16	20	100	24	1	2	○