

Segment : 53

Drill diameter	Tooth end dia.	Overall length	Cutting edge length	Shank dia.
Dc	D ₁	L	ℓ	Ds

Size Dc × θ × Ds	Code	Ds (mm)	D ₁ (mm)	L (mm)	ℓ (mm)	No. of flutes	Type	Stock
6 × 90° × 6	CS6.0QM9	6	1.2	42	-	3	1	○
8 × 90° × 8	CS8.0QM9	8	1.6	44	-	3	1	○
10 × 90° × 8	CS010QM9	8	2	46	14	3	2	○
12 × 90° × 8	CS012QM9	8	2.5	48	16	5	2	○
16 × 90° × 10	CS016QM9	10	3.2	56	20	5	2	○
20 × 90° × 10	CS020QM9	10	4	60	24	5	2	○
25 × 90° × 10	CS025QM9	10	7	65	29	7	2	○
30 × 90° × 12	CS030QM9	12	9	68	32	7	2	○
35 × 90° × 12	CS035QM9	12	11	70	34	7	2	○
40 × 90° × 12	CS040QM9	12	12.5	71	35	7	2	○
6 × 60° × 6	CS6.0QM6	6	1.2	46	-	3	3	△
8 × 60° × 8	CS8.0QM6	8	1.6	48	-	3	3	○
10 × 60° × 8	CS010QM6	8	2	50	18	3	4	△
12 × 60° × 8	CS012QM6	8	2.5	52	20	5	4	△
16 × 60° × 10	CS016QM6	10	3.2	60	24	5	4	○
20 × 60° × 10	CS020QM6	10	4	64	28	5	4	○
25 × 60° × 10	CS025QM6	10	7	69	33	7	4	○
30 × 60° × 12	CS030QM6	12	9	76	40	7	4	△
35 × 60° × 12	CS035QM6	12	11	79	43	7	4	△
40 × 60° × 12	CS040QM6	12	12.5	81	45	7	4	△