

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Pipe Threads												
PS 1/16-28	II	TH2P01K-8	3.5P	7.723	55	19	8	6	9	4	1	△
PS 1/8-28	II	TH2P02K	3.5P	9.728	55	19	8	6	9	4	2	⊙
		TH2P02K1	1.5P									△
PS 1/4-19	II	TH2P04-	3.5P	13.157	62	28	11	9	12	4	2	⊙
		TH2P04-1	1.5P									△
PS 3/8-19	II	TH2P06-	3.5P	16.662	65	28	14	11	14	4	2	⊙
		TH2P06-1	1.5P									△
PS 1/2-14	II	TH2P08Q	3.5P	20.955	80	35	18	14	17	4	2	⊙
		TH2P08Q1	1.5P									△
PS 5/8-14	II	TH2P10Q	3.5P	22.911	82	35	19	15	18	4	2	△
PS 3/4-14	II	TH2P12Q	3.5P	26.441	85	35	23	17	20	4	2	⊙
		TH2P12Q1	1.5P									△
PS 7/8-14	II	TH2P14Q	3.5P	30.201	90	40	24	19	22	4	2	△
PS 1 -11	II	TH2P16U	3.5P	33.249	95	45	26	21	24	5	2	⊙
		TH2P16U1	1.5P									△
PS 1 1/4-11	II	TH2P20U	3.5P	41.910	105	45	32	26	30	5	2	○
		TH2P20U1	1.5P									△
PS 1 1/2-11	II	TH2P24U	3.5P	47.803	110	45	38	29	32	6	2	○
		TH2P24U1	1.5P									△
PS 2 -11	II	TH2P32U	3.5P	59.614	120	50	46	35	38	6	2	○
PS 2 1/2-11	II	TH2P40U	3.5P	75.184	145	65	55	41	44	8	2	△
PS 3 -11	II	TH2P48U	3.5P	87.884	155	65	65	50	52	8	2	△
PS 4 -11	II	TH2P64U	3.5P	113.030	170	70	75	58	62	10	2	△