

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Pipe Threads												
PS 1/8-28	II	L10P02K	3.5P	9.728	100	19	8	6	9	4	1	○
		L15P02K			150							△
		L20P02K			200							△
PS 1/4-19	II	L10P04-	3.5P	13.157	100	28	11	9	12	4	1	○
		L15P04-			150							△
		L20P04-			200							△
PS 3/8-19	II	L10P06-	3.5P	16.662	100	28	14	11	14	4	1	○
		L15P06-			150							△
		L20P06-			200							△
PS 1/2-14	II	L15P08Q	3.5P	20.955	150	35	18	14	17	4	1	○
		L20P08Q			200							△
PS 3/4-14	II	L15P12Q	3.5P	26.441	150	35	23	17	20	4	1	○
		L20P12Q			200							△
PS 1 -11	II	L15P16U	3.5P	33.249	150	45	26	21	24	5	1	○
		L20P16U			200							△