

Segment : 1E

HSS

Overall length	Thread length	Thread lead length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
M3 × 0.5	P2	PNPQ3.0G	5P	46	9	14	26	4	3.2	6	3	1	⊙
M3.5 × 0.6	P2	PNPQ3.5H	5P	52	11	16	29	5	4	7	3	1	○
M4 × 0.7	P2	PNPQ4.0I	5P	52	11	17	29	5	4	7	3	1	⊙
M5 × 0.8	P2	PNPQ5.0K	5P	60	13	22	33	5.5	4.5	7	3	1	⊙
M6 × 1	P2	PNPQ6.0M	5P	62	15	26	33	6	4.5	7	3	1	⊙