Oversize

Segment : 1E

HSS OX Oxide

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
M3 × 0.5	P2	PNPQ3.0GX	5P	46	9	14	26	4	3.2	6	3	1	◎
	P3	PNPR3.0GX											△
	P4	PNPS3.0GX											
M3.5 × 0.6	P2	PNPQ3.5HX	5P	52	11	16	29	5	4	7	3	1	△
M4 × 0.7	P2	PNPQ4.0IX	5P	52	11	17	29	5	4	7	3	1	◎
	P3	PNPR4.0IX											△
	P4	PNPS4.0IX											
M5 × 0.8	P2	PNPQ5.0KX	5P	60	13	22	33	5.5	4.5	7	3	1	◎
	P3	PNPR5.0KX											△
	P4	PNPS5.0KX											
M6 × 1	P2	PNPQ6.0MX	5P	62	15	26	33	6	4.5	7	3	1	◎
	P3	PNPR6.0MX											△
	P4	PNPS6.0MX											