

Segment : 1E



Overall length	Thread length	Thread+back length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads													
<b>M3 × 0.5</b>	P2	VPOQ3.0G	5P	46	9	14	26	4	3.2	6	3	1	⊙
<b>M4 × 0.7</b>	P2	VPOQ4.0I	5P	52	11	17	29	5	4	7	3	1	⊙
<b>M5 × 0.8</b>	P2	VPOQ5.0K	5P	60	13	22	33	5.5	4.5	7	3	1	⊙
<b>M6 × 1</b>	P2	VPOQ6.0M	5P	62	15	26	33	6	4.5	7	3	1	⊙
<b>M8 × 1.25</b>	P3	VPOR8.0N	5P	70	19	-	36	6.2	5	8	3	2	⊙
<b>M10 × 1.5</b>	P3	VPOR0100	5P	75	23	-	38	7	5.5	8	3	2	○
<b>M10 × 1.25</b>	P3	VPOR010N	5P	75	23	-	38	7	5.5	8	3	2	○
<b>M12 × 1.75</b>	P4	VPOS012P	5P	82	26	-	42	8.5	6.5	9	3	2	○
<b>M12 × 1.5</b>	P3	VPOR0120	5P	82	26	-	42	8.5	6.5	9	3	2	○
<b>M12 × 1.25</b>	P4	VPOS012N	5P	82	26	-	42	8.5	6.5	9	3	2	○