

Overall length	Thread length	Thread+neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	Type	Stock
For Metric Threads												
M3 × 0.5	P3	PCNR3.0G	5P	46	11	-	4	3.2	6	3	1	△
M4 × 0.7	P3	PCNR4.0I	5P	52	13	-	5	4	7	3	1	△
M5 × 0.8	P3	PCNR5.0K	5P	60	16	-	5.5	4.5	7	3	1	△
M6 × 1	P3	PCNR6.0M	5P	62	19	-	6	4.5	7	3	2	△
M8 × 1.25	P3	PCNR8.0N	5P	70	22	-	6.2	5	8	3	3	△
M10 × 1.5	P4	PCNS0100	5P	75	24	-	7	5.5	8	3	3	△
M12 × 1.75	P4	PCNS012P	5P	82	30	-	8.5	6.5	9	3	3	△